

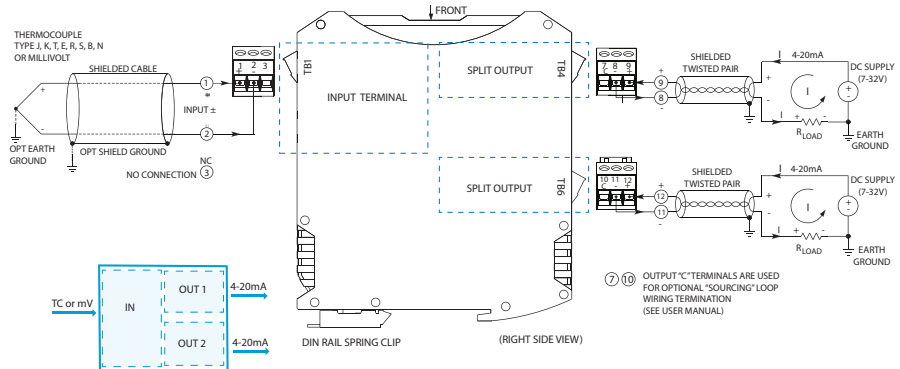


Process Loop Splitter: SP230 Series

SP233 Thermocouple/millivolt input signal splitter, two-wire



**USB
Configured**



Universal thermocouple or $\pm 100\text{mV}$ input ♦ 4-20mA outputs (sink/source) ♦ 7-32V DC loop/local power

Description

The SP233 model is a high-performance signal splitter that converts one millivolt or thermocouple sensor input into two proportional isolated 4-20mA control signals. Power is received from one or both output loop currents.

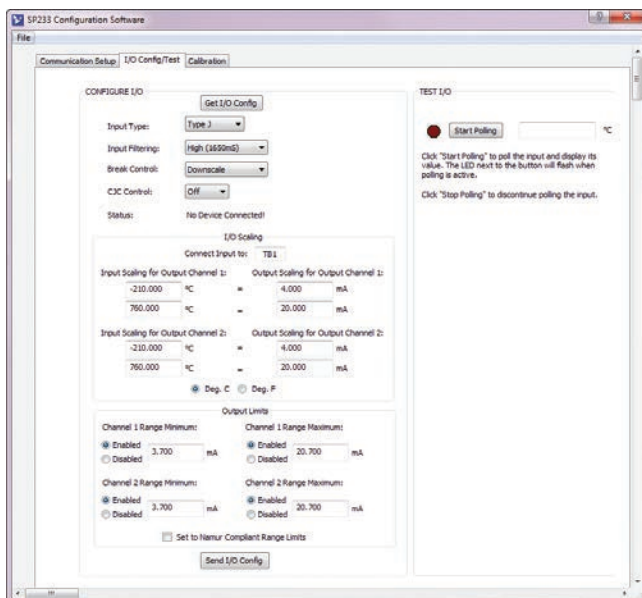
Setup is fast and easy with a USB connection to your PC and our Windows software. Acromag's Agility™ mobile app enables configuration on an Android smart phone or tablet. Software simplifies I/O range scaling, calibration, and advanced signal processing capabilities.

High-voltage isolation separates the input and between the output circuits. The isolation protects from surges, reduces noise, and eliminates ground loop errors.

These rugged instruments withstand harsh industrial environments to operate reliably across a wide temperature range with very low drift. They feature high immunity to RFI, EMI, ESD, and EFT, plus low radiated emissions.

Key Features & Benefits

- Easy configuration via USB with Windows software or Agility app for Android
- Universal thermocouple or millivolt input (TC Type J, K, T, R, S, E, B, N or $\pm 100\text{mV}$)
- Input scales independently at each output
- User-selectable filtering (none, low, med, high)
- User-configurable output range clamp levels support NAMUR-compliant operation
- Supports reverse-acting (inverse) output
- Supports sink or source output wiring
- Very low 7V two-wire loop burden
- High accuracy, linearity, stability, and reliability
- 1500V isolation
- Space-saving 17.5mm (0.69 inch) design with pluggable terminals for easier wiring
- Shock (25g) and vibration (4g) resistant
- Wide ambient operation (-40 to 80°C)
- CE compliant. UL/cUL Class I Div 2, ATEX / IECEx Zone 2 approvals.



Windows configuration software (FREE) at www.acromag.com

Android Agility™ app (FREE) at [Google Play Store](https://play.google.com/store/apps/details?id=com.acromag.agility)

Save configuration files for convenient copy/restore capability.

Tel 877-214-6267 ■ sales@acromag.com ■ www.acromag.com ■ 30765 Wixom Rd, Wixom, MI 48393 USA



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Performance Specifications

IMPORTANT: To prevent ground loop error between a grounded PC and a grounded input signal, Acromag strongly recommends use of a USB isolator like Acromag's USB-Isolator when configuring a SP230 Series transmitter.

■ USB Interface

USB Connector

USB Mini-B type socket, 5-pin.

USB Data Rate

12Mbps. USB v1.1 and 2.0 compatible.

USB Transient Protection

Transient voltage suppression on power and data lines.

USB Cable Length

5.0 meters maximum.

Driver

Not required. Uses built-in Human Interface Device (HID) USB drivers of the Windows operating system.

■ Input (Passive)

Default Configuration/Calibration

Input: TC J, -210 to 760°C, high filter, Break: up

Output: 4 to 20mA.

Input Ranges and Accuracy

Input	Range	Accuracy
TC J	-210 to 760°C (-346 to 1400°F)	±0.5°C
TC K	-200 to 1372°C (-328 to 2502°F)	±0.5°C
TC T	-260 to 400°C (-436 to 752°F)	±0.5°C
TC R	-50 to 1768°C (-58 to 3214°F)	±1.0°C
TC S	-50 to 1768°C (-58 to 3214°F)	±1.0°C
TC E	-200 to 1000°C (-328 to 1832°F)	±0.5°C
TC B	260 to 1820°C (500 to 3308°F)	±1.0°C
TC N	-230 to 1300°C (-382 to 2372°F)	±1.0°C
mV	-100 to 100mV	±0.1mV

Error includes the effects of repeatability, terminal point conformity, and linearization. Does not include CJC error.

Thermocouple Reference

(Cold Junction Compensation)

±0.2°C typical, ±0.5°C maximum at 25°C.

Ambient Temperature Effect

Better than ±80ppm/°C (±0.008%/°C).

Zero Scaling Adjust

0 to 95% of range, typical.

Full Scale Adjust

5 to 100% of full scale range, typical.

Lead Break (Sensor Burnout) Detection

Configurable for either upscale (24mA) or downscale (3.3mA) operation.

Input Over-Voltage Protection

Bipolar Transient Voltage Suppressors (TVS), 5.6V clamp level typical.

Resolution

Millivolt input: 0.0025% (1 part in 40,000)
Thermocouple input: 0.1°C.

Input Filter

Selectable digital filtering settings (none, low, medium, high).

Input Filter Bandwidth

Normal mode plus digital filtering within the ADC. Bandwidth (-3dB) varies with digital filter setting from 4Hz without filtering to 0.33Hz with high filtering.

Noise Rejection (Common Mode, High Filter)

138dB @ 60Hz, typical with 100 ohm input unbalance.

■ Output (Two Signals, Passive)

Output Range

4 to 20mA DC.

Output Compliance

$R_{LOAD} = (V_{SUPPLY} - 7V) / 0.020A$.

$R_{LOAD} = 0$ to 850 ohms @ 24V DC.

Output Response Time (for step input change)

Time to reach 98% of final output value (typical)	
No filtering	21 milliseconds
Low filter	48 milliseconds
Medium filter	149 milliseconds
High filter	1138 milliseconds

■ Environmental

Operating temperature

-40 to 80°C (-40° to 176°F).

Storage temperature

-40 to 85°C (-40 to 185°F).

Relative humidity

5 to 95% non-condensing.

Power Requirement

7-32V DC SELV (Safety Extra Low Voltage), 24mA max.

Isolation

1500V AC peak. 250V AC (354V DC) continuous isolation between input and output circuits.

Shock and Vibration Immunity

Vibration: 4g, per IEC 60068-2-64.

Shock: 25g, per IEC 60068-2-27.

Electromagnetic Compatibility (EMC) Compliance

Radiated Emissions: BS EN 61000-6-4, CISPR 16.

RFI: BS EN 61000-6-2, IEC 61000-4-3.

Conducted RFI: BS EN 61000-6-2, IEC 61000-4-6.

ESD: BS EN 61000-6-2, IEC 61000-4-2.

EFT: BS EN 61000-6-2, IEC 61000-4-4.

Surge Immunity: BS EN 61000-6-2, IEC 61000-4-5.

Approvals

CE compliant. Designed for UL/cUL Class I Division 2 Groups ABCD, ATEX/IECEx Zone 2.

■ Physical

General

General-purpose enclosure designed for mounting on 35mm "T-type" DIN rail.

Case Material

Self-extinguishing polyamide, UL94 V-0 rated, color light gray. General-purpose NEMA Type 1 enclosure.

I/O Connectors

Removable plug-in terminal blocks rated for 12A/250V; AWG #26-12, stranded or solid copper wire.

Dimensions

17.5 x 114.5 x 99.0 mm (0.69 x 4.51 x 3.90 inches).

Shipping Weight

0.22 kg (0.5 pounds) packed.

Ordering Information

Models

[SP233-0600](#)

Two-wire splitter, thermocouple/millivolt input.

Services

[SP230-Config/Cal](#)

Factory custom configuration/calibration service.

Specify input type, input/output zero and full-scale values, filtering, and sensor fault settings on order.

Software

[TTC-SIP](#) (recommend one kit per customer)

Windows Software Interface Package for Acromag SP Series signal splitters. Includes configuration software CD-ROM (5040-944), isolator (USB-ISOLATOR) and two USB cables (4001-112, 4001-113).

[Agility Mobile Application](#)

Software configuration software for an Android smart device. Download for free from the Google Play Store. Requires 5028-565 and 4001-113 cables.

Accessories

[USB-ISOLATOR](#)

USB-to-USB isolator, includes USB cable (4001-112).

[4001-112](#)

USB cable, 1 meter, with Type A to Type B plugs.

[4001-113](#)

USB cable, 1 meter, with Type A to Mini-B plugs.

[4001-252](#)

DIN rail end stop for hazloc approvals.

[5028-565](#)

USB-OTG 6 inch cable.

ISO9001
AS9100



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