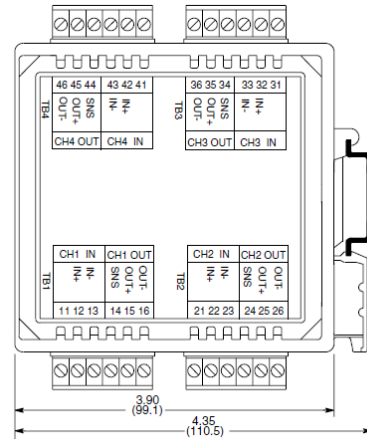
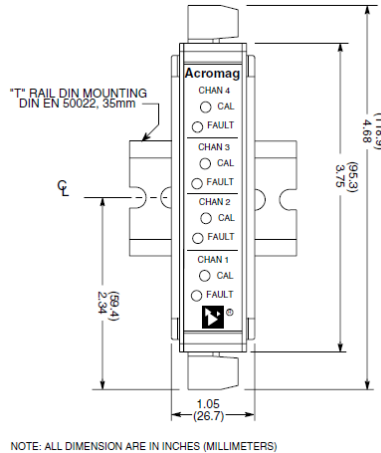


# Isolated Transmitters: 600T Series

**671T, 672T, 674T** Multi-Channel, Two-Wire Isolators



DC current input ♦ Single, dual, or quad I/O loop-powered isolators

## Description

### Models

- 671T: Single I/O channel
- 672T: Dual I/O channel
- 674T: Quad I/O channel

These units receive 4-20mA process current inputs and provide isolated 4-20mA output signals. Each channel operates independently and is isolated from the others to prevent interaction between channels.

For easy troubleshooting, each unit has LEDs and diagnostic test points. Fault LEDs identify output open loop conditions and load compliance problems. The precision 10 ohm sense resistor enables monitoring of the output signal without disturbing field wiring.

### Input / Output Ranges

- 4 to 20mA DC input
- 4 to 20mA DC output

### Power Requirement

Loop-powered  
(power derived from input signal current)

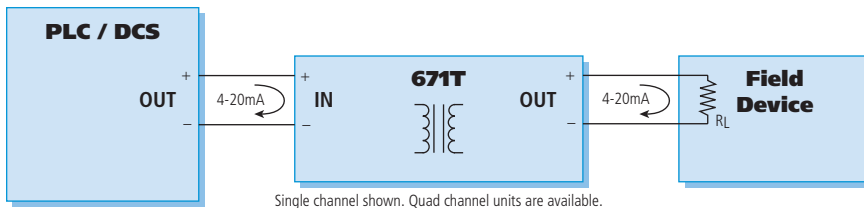
### Approvals

CE marked. UL, cUL listed  
Class I; Division 2; Groups A, B, C, D

### Key Features & Benefits

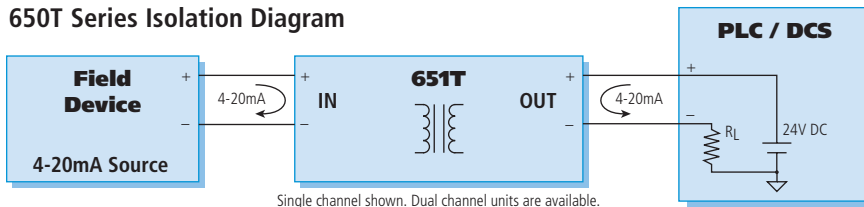
- Multiple channels on a single unit saves space and reduces costs.
- Galvanic isolation eliminates ground loops, reduces noise, and blocks transient signals.
- Independent channels prevent signal interaction and offer spares for later use.
- Fault LEDs provide a clear visual warning of open or failed process loops.
- Single calibration pot per channel enables one-step, precise calibration.

### 670T Series Isolation Diagram



Note: 670T series transmitters are for output resistive loads only (sources current).

### 650T Series Isolation Diagram



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# Isolated Transmitters: 600T Series



## Performance Specifications

**IMPORTANT:** The 671T transmitter is an input loop powered current isolator. Its input voltage burden is normally a function of its output voltage drop and is computed as  $4.9V + I_{out} \times R_{out}$ . If the output load resistance  $R_{out}$  is excessive relative to the input loop voltage, or  $R_{out}$  is open-circuited, the input voltage burden may increase up to the limit of available input loop voltage. Consequently, if there are any loop-powered transmitters connected in series in the 671T input loop, this output loop fault can pinch-off excess input loop voltage, reducing the available voltage to power any series-connected transmitters in the loop, potentially causing them to lose regulation of the input loop current. You could select a different current isolator than 671T, or a different series transmitter that is separately powered to avoid this fault condition.

### Reference Test Conditions

Input/Output current: 4 to 20mA; output load 250 ohms; 77°F (25°C)

### Input

4 to 20mA input (each channel)

### Input Burden

The voltage drop is a function of the input current and load resistance and is calculated as follows:

Input Voltage Drop =  $4.9V DC + (0.0212A \times R_{load})$

Example:

For  $R_{load} = 250$  ohms,  $V_{drop} = 10.2V DC$

### Output

4-20mA DC output (each channel)

### Output Load

0 to 525 ohms

### Accuracy

Better than  $\pm 0.1\%$  of output span. Error includes the combined effects of isolator repeatability, hysteresis, terminal point linearity and adjustment resolution.

### Calibration

One 15-turn potentiometer per channel accessible from front of the unit.

### Ambient Temperature Effect

Less than  $\pm 0.01\%$  of output span per °F ( $\pm 0.018\%$  per °C) over the ambient temperature range for reference test conditions. This specification includes the combined effects of zero and span over temperature.

### Output Ripple

Less than  $\pm 0.1\%$  of the maximum output span

### Bandwidth

-3dB at 2.2Hz, typical

### Response Time

For a step input, the output reaches 98% of output span in less than 300mS, typical, into 250 ohms.

### Noise Rejection

Common mode: 110dB at 60Hz, typical

### Diagnostics

LED fault indicator: Lights for output open loop detection or load compliance problem.

Field test points: An internal 10 ohm sense resistor provides test points for monitoring the output signal current during field maintenance with a voltmeter.

### ◆ Environmental

#### Ambient Temperature

Operating: -25 to 70°C (-13 to 158°F)

Storage: -40 to 85°C (-40 to 185°F)

#### Relative Humidity

5 to 95%

#### Power Requirement

Power is derived from the input signal loop. In the event of an open output circuit, the input loop voltage drop is limited below 20V, nominal. Isolator has reverse polarity protection.

#### Isolation

Inputs, outputs, and individual channels are isolated from each other for common-mode voltages up to 250V AC, or 354V DC off ground, on a continuous basis (will withstand 1500V AC dielectric strength test for one minute without breakdown).

#### Radiated Field Immunity (RFI)

Designed to comply with EN61000-4-3 Level 3 (10V/m, 80 to 1000MHz AM and 900MHz keyed) and European Norm EN50082-1.

#### Electromagnetic Field Immunity (EMI)

Less than  $\pm 0.25\%$  of output span effect under the influence of electromagnetic fields from switching solenoids, commutator motors, and drill motors.

#### Electrical Fast Transient (EFT)

Complies with EN61000-4-4 Level 3 (2KV) and European Norm EN50082-1

#### Surge Immunity

Complies with EN61000-4-5 Level 3 (2KV) and European Norm EN50082-1

#### Electrostatic Discharge (ESD)

Complies with EN61000-4-2 Level 3 (8KV air, 4KV direct to the enclosure port) and European Norm EN50082-1

#### Radiated Emissions

Meets or exceeds European Norm EN50081-1 for Class B equipment

#### Approvals

CE marked, UL & cUL listed

Hazardous Locations: Class I: Div. 2; Groups A, B, C, D

### ◆ Physical

#### Enclosure

Case: Self-extinguishing NYLON type 6.6 polyamide thermoplastic UL94 V-2 NEMA Type 1 enclosure

#### Connectors (Removable Terminal Blocks)

Wire Range: AWG #14-22 (AWG #12 stranded only)

#### Printed Circuit Boards

Military grade FR-4 epoxy glass circuit board

#### Dimensions

1.05W x 4.68H x 4.35D inches

26.7W x 118.9H x 110.5D millimeters

#### Shipping Weight

1 pound (0.45 Kg) packed

## Ordering Information

### ◆ Models

#### 671T-0600

Single channel isolated transmitter

#### 672T-0600

Dual channel isolated transmitter

#### 674T-0600

Quad channel isolated transmitter

### ◆ Accessories

#### PSSR-VD24

Power supply (24V DC, 2.5A)

#### TBK-B01

Optional terminal block kit, barrier strip style, 2 pcs. (For use with 671T and 672T models)

#### TBK-B02

Optional terminal block kit, barrier strip style, 4 pcs. (For use with 674T model)

#### TBK-S01

Optional terminal block kit, spring clamp style, 2 pcs. (For use with 671T and 672T models)

#### TBK-S02

Optional terminal block kit, spring clamp style, 4 pcs. (For use with 674T model)

#### DIN RAIL 3.0

#### DIN RAIL 16.7

DIN rail strip, Type T, 3 inches (75mm) or 16.7 inches (425mm)

#### 20RM-16-DIN

19" rack-mount kit with DIN rail  
Holds sixteen 670T transmitters

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