BusWorks® 900 MB

900MB Series







932/934MB Multi-Channel Temperature Control Modules

RTD or Resistance Input

Limit Alarms or Discrete Outputs

Models

932MB: 2 input channels, 2 relay outputs **934MB**: 4 input channels, 4 relay outputs

Input

RTD (100 ohm Pt, 120 ohm Ni, 10 ohm Cu), Resistance (0 to 500 ohms)

Output

Solid-state relays, Form A, SPST-NO

Network Communication

Modbus-RTU high-speed RS-485

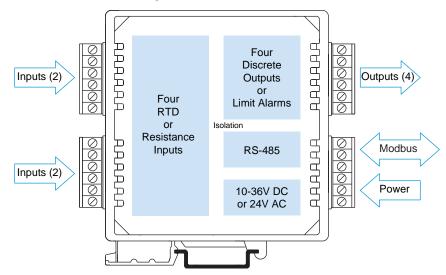
Power Requirement

10 to 36V DC, 24V AC

Approvals

CE marked. UL, cUL listed Class I; Division 2; Groups A, B, C, D.

RTD/Resistance Input Module



Description

This signal conditioner is a dual or quad-channel analog input module with one discrete/relay output per input channel and a Modbus interface. It filters and linearizes RTD or resistance inputs while providing isolation between input, output, power, and network circuits. Lead wire compensation and upscale/downscale sensor break detection are standard. Low voltage AC and DC power sources are supported with nonpolarized, diode-coupled terminals.

The programmable inputs accommodate four RTD types plus wide-range resistance signals. Flexible discrete outputs operate as alarms or on/off controllers. As limit alarms, each discrete output can be configured with high and/or low setpoints exclusively tied to an analog input channel. Alarm trips function without host communication enabling low-cost stand-alone alarms as well as local backup for the primary control system. Otherwise, on/off control is based on commands issued by the host system.

Combining flexible transmitter functions, mixed signal I/O, alarm support, and a network interface in a single package, makes this instrument extremely powerful. Multi-channel design adds cost-efficiency and allows high-density mounting. Plus, safe, rugged construction makes these modules reliable for use in both control room and distributed field I/O applications. Custom module configurations are also possible (consult factory for details).

Special Features

- Standard Modbus RTU protocol with high-speed RS-485 communication (up to 115K bps)
- 16-bit sigma-delta A/D yields 0.1°C resolution and 0.25°C accuracy (Pt, Ni RTDs)
- RTD linearization and sensor break detection ensure reliable measurements
- Discrete relay outputs enable local temperature limit alarms or host-controlled on/off switching
- Heavy-duty 1A solid-state relays provide dependable on/off control of industrial devices
- Self-calibration lowers maintenance costs by reducing periodic manual calibration checks
- Watchdog timers provide a configurable failsafe output state for use when host I/O communication is lost
- Four-way isolation eliminates potential ground loops between power, input, output and network circuitry
- Self-diagnostics monitor microcontroller activity to detect operational failures (lock-up) and execute a reset to restore communication





Performance

■ RTD/Resistance Input

Input Ranges

Input type user-configured. Type selected applies to all channels. RTD linearization, lead wire compensation, and open circuit or lead break detection are included.

Input Type	<u>Alpha</u>	Input Range	<u>Accuracy</u>
Pt 100 ohm	1.3850	-200 to 850°C	±0.25°C
Pt 100 ohm	1.3911	-200 to 850°C	±0.25°C
Ni 120 ohm	1.6720	-80 to 320°C	±0.25°C
Cu 10 ohm	1.4272	-200 to 260°C	±1.00°C
Resistance	linear	0 to 500 ohms	±0.05 ohm

Resolution

<u>Input Type</u>	<u>Alpha</u>	<u>Resolution</u>
Pt 100 ohm	1.3850	0.1°C
Pt 100 ohm	1.3911	0.1°C
Ni 120 ohm	1.6720	0.1°C
Cu 10 ohm	1.4272	0.2°C
Resistance	linear	7 8125 millio

Ambient Temperature Effect

Better than ±0.005% of input span per °C, or ±1.0uV/°C, whichever is greater.

Noise Rejection

Normal mode: 40dB @ 60Hz, typical. Common mode: 130dB @ 60Hz, typical.

Input Filter Bandwidth

-3dB at 3Hz, typical.

Input Conversion Rate

300ms per channel typical.

RTD Break Detection

Sensor failure can be configured for either upscale or downscale. Selection applies to all channels.

Excitation Current

1mA DC typical, all types.

Lead-Wire Compensation

Inherent for 3-wire RTD. The maximum lead resistance is 25 ohms per lead (Pt), 20 ohms per lead (Ni), 10 ohms per lead (Cu). All lead wires must be of equal size and length.

■ Discrete Output

Output Type

Solid-State Relay (SSR), one Form A (SPST-NO) switch per input channel. Outputs share a common return connection at the RTN terminals for low side switching

Output Voltage Range

0 to 48V DC, 1A DC.

Output ON Resistance

0.4 ohms maximum.

Output Response Time

4.1ms typical, from receipt of command to gate transition of the output MOSFET.

Operation

Digital outputs are set to their OFF state following a software or power-on reset. Outputs can be set to user-defined states following a watchdog timeout.

■ Communication

Supported Modbus Commands

The command/response protocol for communicating with this module adheres to the Modbus/RTU standard for the following Modbus Functions.

Read Holding Registers	Read Coil
Read Input Registers	Reset Slave
Preset Single Register	Report Slave ID
Force Multiple Coils	Force Single Coil
Preset Multiple Register	5

LED Indicators

LEDs indicate power, status, and discrete level/alarm.

■ Power and Isolation

Power Requirements

10 to 36V DC (56mA max. at 24V DC). 22 to 26V AC (94mA rms max. at 24V AC).

Isolation

1500V AC for 60 seconds or 250V AC continuous. 4-way isolation between input, network, power and discrete I/O circuits. Inputs are isolated channel-tochannel for common mode voltage to ±5V DC.

Ordering Information

932MB-0900

Two channel RTD/Resistance input module

934MB-0900

Four channel RTD/Resistance input module

Accessories

900C-SIP

Configuration Software Interface Package (includes software CD-ROM for Windows, RS-232/485 converter, and RS-485/three-wire cable)

4001-095

USB-to-RS232 adapter

TBK-B02

Optional terminal block kit, barrier strip style, 4 pcs.

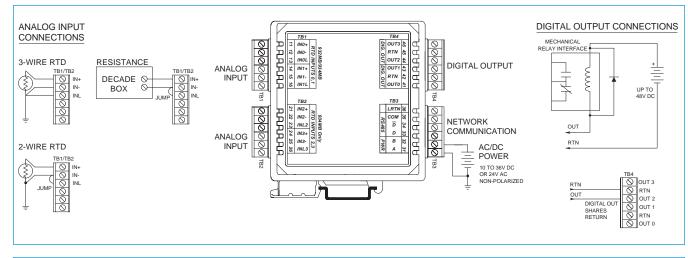
Optional terminal block kit, spring clamp style, 4 pcs.

PS5R-VB24

Power supply (24V DC, 2.1A)



Optional terminal blocks: barrier strip (left) and spring clamp (right). Cage clamp terminal is standard.

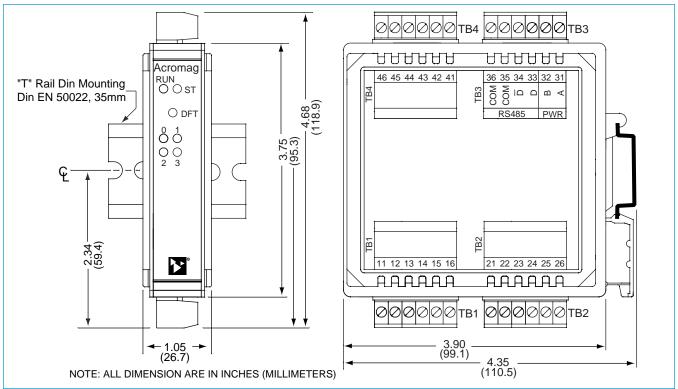


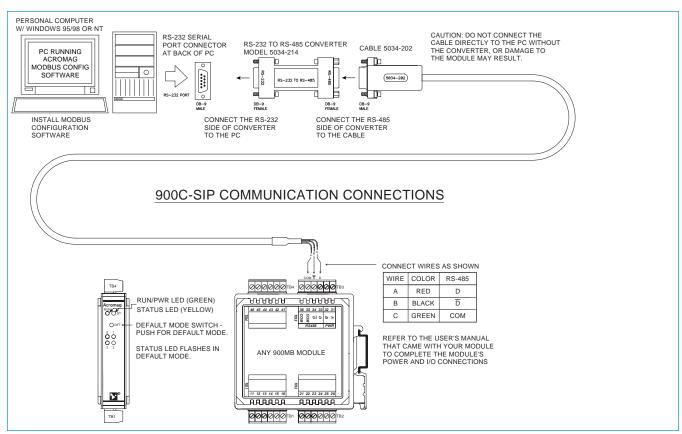


BusWorks 900MB Series



900MB Series Technical Diagrams







BusWorks Modbus I/O



Accessories

■ Configuration Tools

Acromag provides a full set of tools to help you get your modules set up and ready to install.

Software Interface Package

Includes the following:

- Configuration Software Utility
- Instruction manuals
- Serial port converter
- Interface cable

■ Network Devices

Everything you need to drive your network is available from Acromag: isolators, converters, signal boosters, and power sources.

Universal 50W Power Supply Isolated RS-232/485 Converter Isolated RS-485 **Network Repeater**

■ Mounting Hardware

Installation is a snap with Acromag accessories.

DIN RAIL Bars

19" Rack-Mount Kit

General Module **Specifications**

■ Communication Interface

Network Communication

Modbus-RTU protocol, RS485 (3-Wire). Standard Protocol implementation as defined under "Modicon Modbus Reference Guide" PI-MBUS-300 Rev. J. Reference: http://public.modicon.com. Search on: PI-MBUS-300 for technical publication.

2400, 4800, 9600, 14.4k, 19.2k, 28.8k, 38.4k, 57.6k, 76.8k, or 115.2k baud. Default 9600 baud.

Module Addressing

0 to 247, selectable. Default address 247.

Network Distance

4000 feet without network repeater.

Supports up to 32 modules without the use of a network repeater.

Odd, even, or none. Default setting none.

Stop Bits

One with parity, one or two with no parity. Default setting is two stop bits with no parity.

Watchdog Timer (Hardware)

A hardware watchdog timer is built into each module to perform a reset if the microcontroller fails to return from an operation in a timely manner or "locks up."

🛊 Series 900MB Configuration - 924MB-0900 - Untitled* _ 🗆 × File Module Settings Help General Configure Alarms 0 & 1 Configure Alarms 2 & 3 Test Input Cal T-Ref Cal - Module Input 0 Output Off Input Range: -210 to 760 °C Polling Status: Value: Output On Module Status RUN O O ST Status: Output 0: Flash Checksum: Input 1 1/0 Watchdog: Input Range: -210 to 760 °C Output Off ADC Status: 1000 Value: Output On Limit Exceeded: Status: Output 1: Default Mode: Digital Output Off Input Range: -210 to 760 °C TC Status Outputs TC Break: Down Value: Output On CIC Off Status: Output 2: T-Ref 0: °C Input 3 Input Range: -210 to 760 °C Output Off T-Ref 1: Value: Output On Reset Status: Output 3: NUM For Help, press F1

Watchdog Timer (Network Communication)

All modules have a communication watchdog timer function. The watchdog timer is configurable for timeout periods of up to 18 hours. This timer function monitors I/O communications with the host controller. In the event of lost communications, output ports optionally reset to a user-defined state or level. The watchdog timer restarts with a read/write to an I/O channel.

Environmental

Ambient Temperature

Operation: -25°C to +70°C (-13°F to +158°F). Storage: -40°C to +85°C (-40°F to +185°F).

Relative Humidity

5 to 95% non-condensing.

Radiated Field Interference Immunity (RFI)

Complies with EN61000-4-3 Level 2 and EN50082-1 (3V/M, 80 to 1000MHz AM and 900MHz keyed).

Electrical Fast Transient Immunity (EFT)

EN61000-4-4 Level 1 and EN50082-1 (0.5KV power, signal lines).

Electrostatic Discharge (ESD) Immunity

EN61000-4-2 Level 3 and EN50082-1 (8KV/4KV air/direct discharge).

Surge Immunity

EN61000-4-5 (0.5KV) and EN50082-1.

Radiated Emissions

Meets EN50081-1 for Class B equipment.

Approvals

CE marked. UL listed for US and Canada. Class I; Division 2; Groups A, B, C, D.

■ Enclosure/Physical

Enclosure

Self-extinguishing NYLON type 6.6 polyamide thermoplastic UL94 V-2, color beige; general purpose NEMA Type 1 enclosure.

Connectors (Removable Terminal Blocks)

Wire Range: AWG #12-24, stranded or solid copper.

Dimensions

1.05W x 4.68H x 4.35D inches 26.7W x 118.9H x 110.5D mm.

DIN Rail Mounting

DIN rail mount, Type EN50022; "T" rail (35mm).

Shipping Weight

1 pound (0.45 Kg) packed.

